

Phoenix 1212 Engraver S5 Installation Guide

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1 Introduction

This guide contains information to prepare the new owner of a Phoenix 1212 for the proper installation of their machine. It is the customer's responsibility to read through this guide and make sure the work area, electrical and computer requirements are met. If for any reason, there are questions about these requirements, please call your Vision representative as soon as possible.

In the following sections, the complete machine and Vision software installation will be outlined.

Please call your distributor or the service department at Vision for assistance if you have any questions with this procedure.

FOR MORE DETAILED INFORMATION, PLEASE REFER TO THE USER GUIDE FOR YOUR MACHINE INSTALLED WITH THE VISION SOFTWARE. USER GUIDES ARE ALSO AVAILABLE ONLINE AT <http://www.visionengravers.com/support/vision-engraver-manuals.html>

Important Note:

The Vision software is available in two versions; one with a dongle, and one that is "dongle-less" and is loaded on to a USB Memory stick. If your machine was delivered with, or you currently have the white/blue or orange software dongle, DO NOT LOSE IT!

The Vision software will NOT run without the dongle plugged into the computer.

USB Stick



Dongles



1.1 Computer Requirements

Minimum System Requirements:

CPU:	Dual Core (2.0GHz or higher)
Hard Drive:	750 GB free space
RAM:	1GB + OS Requirements
Operating System:	Windows 10 (32/64 bit) Windows 8 (32/64 bit) Windows 7 SP.1 (32/64 bit) ***Requires Service Pack 1
Ports:	USB port for security dongle Local or network Ethernet port to connect machine

Suggested System Requirements

CPU:	Core i3 (or faster)
Hard Drive:	1 TB (or more)
RAM::	4GB + OS Requirements
Operating System:	Windows 10 (32/64 bit) Windows 8 (32/64 bit) Windows 7 SP.1 (32/64 bit) ***Requires Service Pack 1
Ports	USB port for security dongle Local or network Ethernet port to connect machine

1.2 General Electrical and Facility Requirements















Machine Model	Requirements
Phoenix 1212	One 110 VAC 15 Amp or One 220 VAC 10 Amp Single Phase
Optional Equipment Engraving Vacuum Chip Removal System	One 110 VAC 15 Amp

NOTE: In addition to the above requirements, a standard outlet is required for the computer.

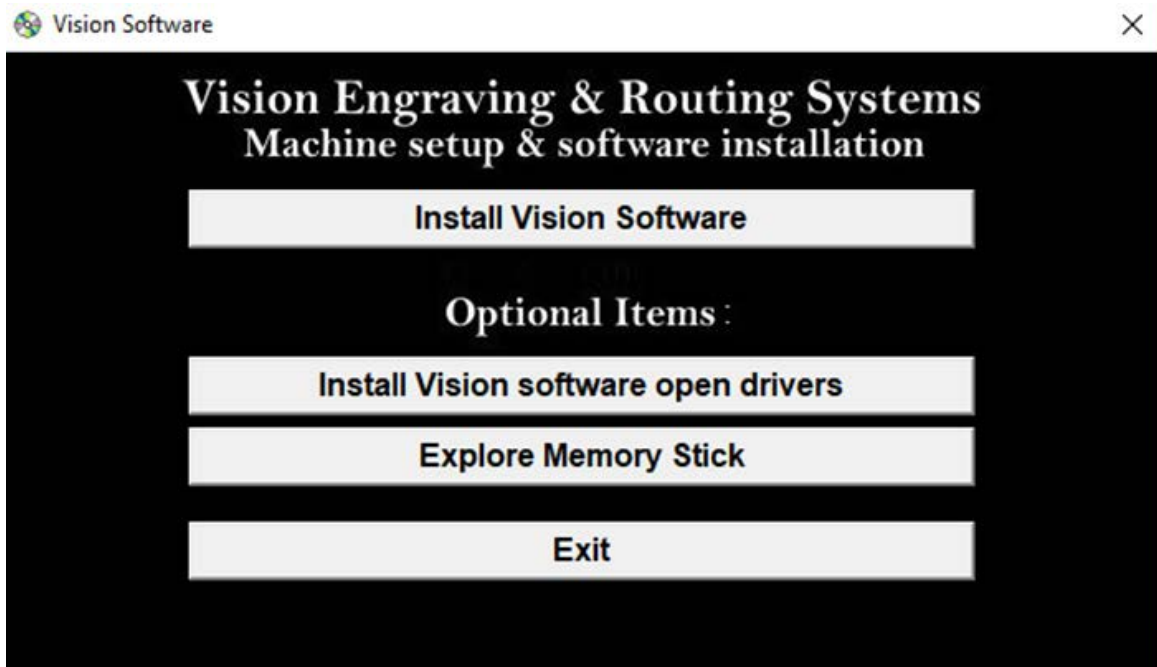
2 Vision Software Installation

Insert the Vision USB dongle into the USB port on the computer. Navigate to the Devices and Drives area on your PC. Double click on the Vision icon to open the files on the USB dongle.

Select the Start or Start.exe file to begin.

<input type="checkbox"/> Name	Date modified	Type	Size
 cdmdata	7/31/2018 3:54 PM	File folder	
 ClipArt	7/30/2018 4:29 PM	File folder	
 Vision Pro dongle driver	7/30/2018 4:16 PM	File folder	
 Vision Screen Backgrounds	7/30/2018 4:16 PM	File folder	
 VPro	7/31/2018 12:57 PM	File folder	
 AUTORUN.INF	7/31/2018 4:42 PM	Setup Information	1 KB
 ProductS.ini	8/1/2018 1:57 PM	Configuration sett...	1 KB
 ProductS.lcf	8/1/2018 1:57 PM	LCF File	3 KB
 slcdmenu.cdi	7/31/2018 4:42 PM	CDI File	10 KB
 SLCDMENU.EXE.manifest	8/24/2015 1:02 PM	MANIFEST File	1 KB
<input checked="" type="checkbox"/>  Start.exe	1/17/2017 6:10 PM	Application	391 KB
 Version 2.02 S5.txt	6/19/2012 9:52 AM	Text Document	0 KB
 Vision Software.msi	8/1/2018 1:47 PM	Windows Installer ...	579,809 KB
 VISION.ICO	1/5/2012 11:11 AM	Icon	289 KB

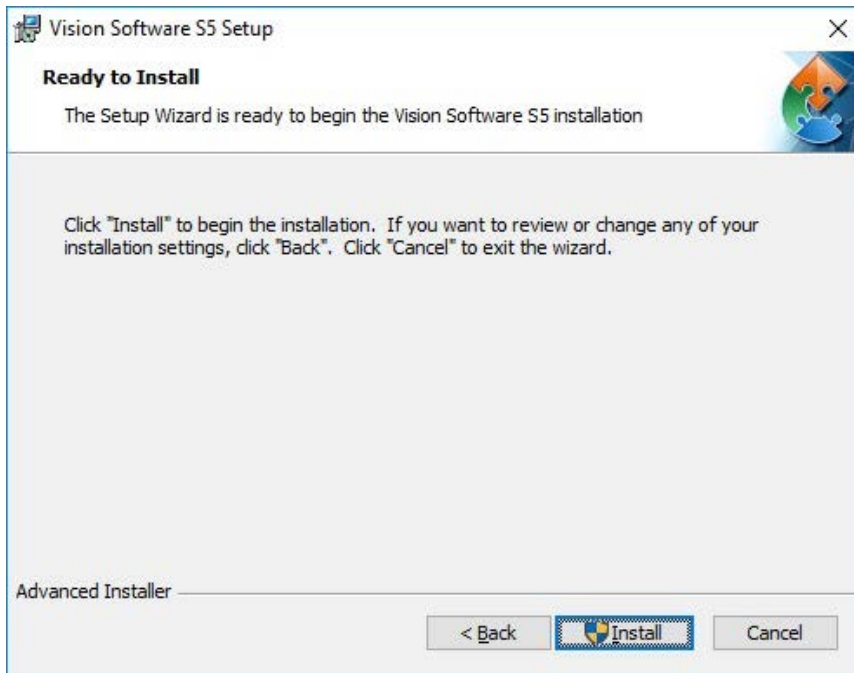
Click on the Install Vision Software button.



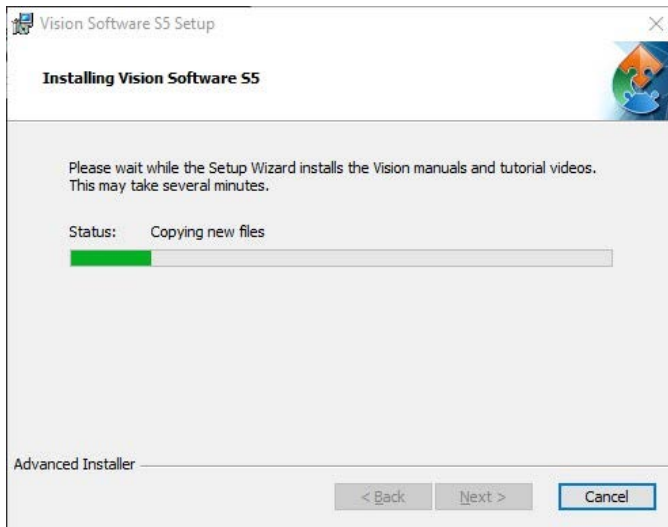
The Vision S5 Software Wizard will guide you through the process of installing the software. Press Next to continue.



Press Install to continue



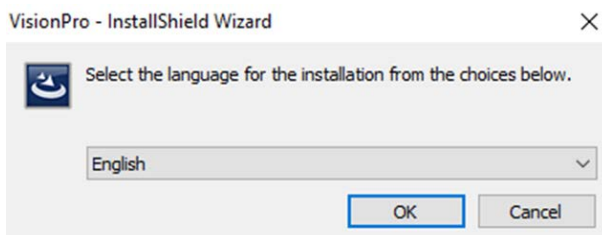
Setup wizard will install the program.



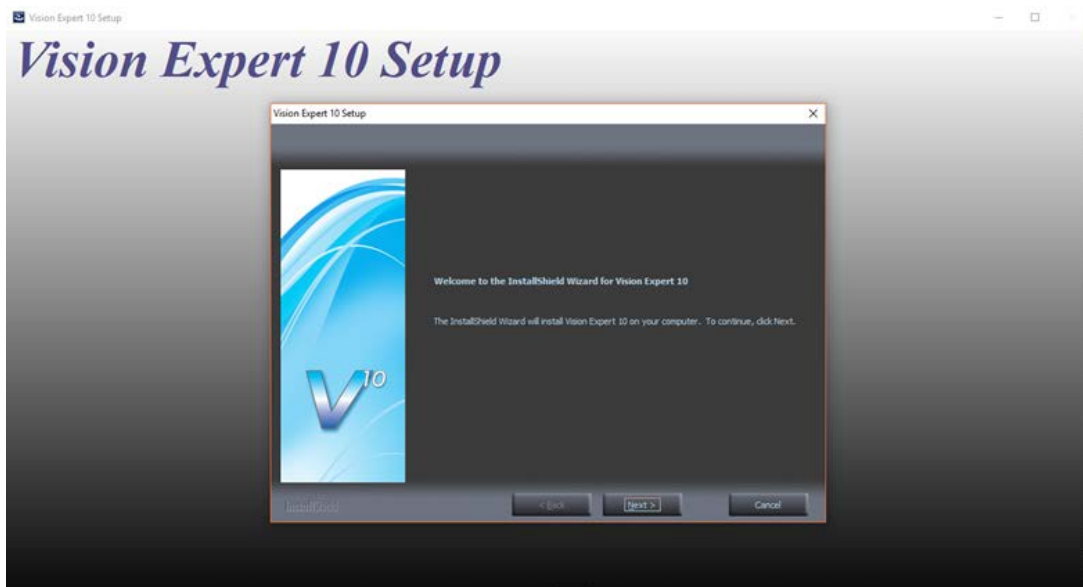
Select Finish to continue the software installation.



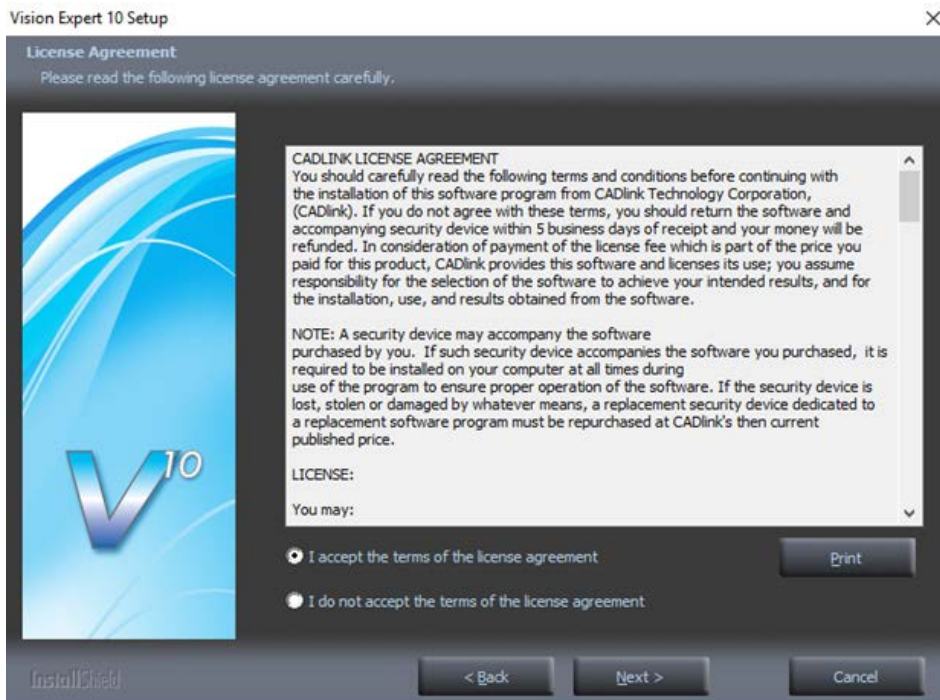
Choose your preferred language and click ok.



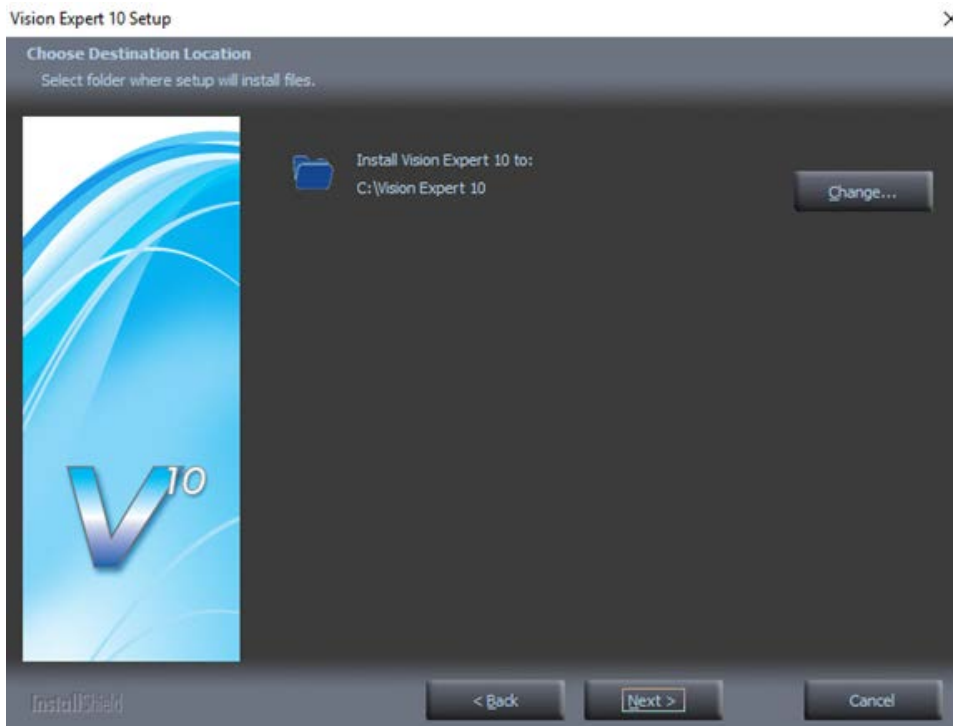
The Vision 10 Setup Screen will appear. Press Next.



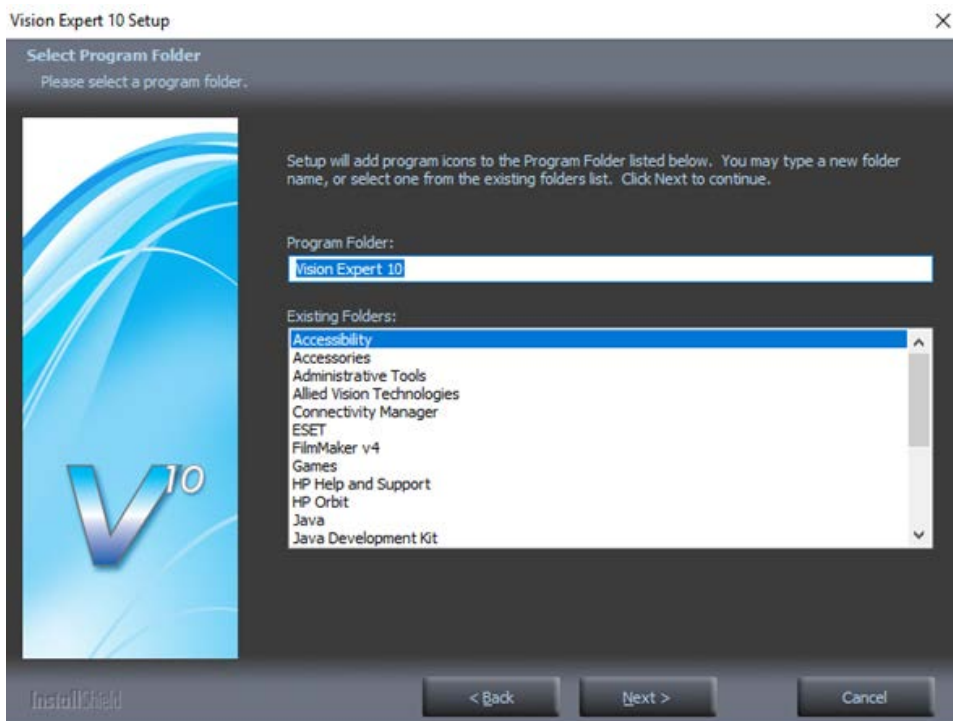
After accepting the license agreement, click on the Next button.



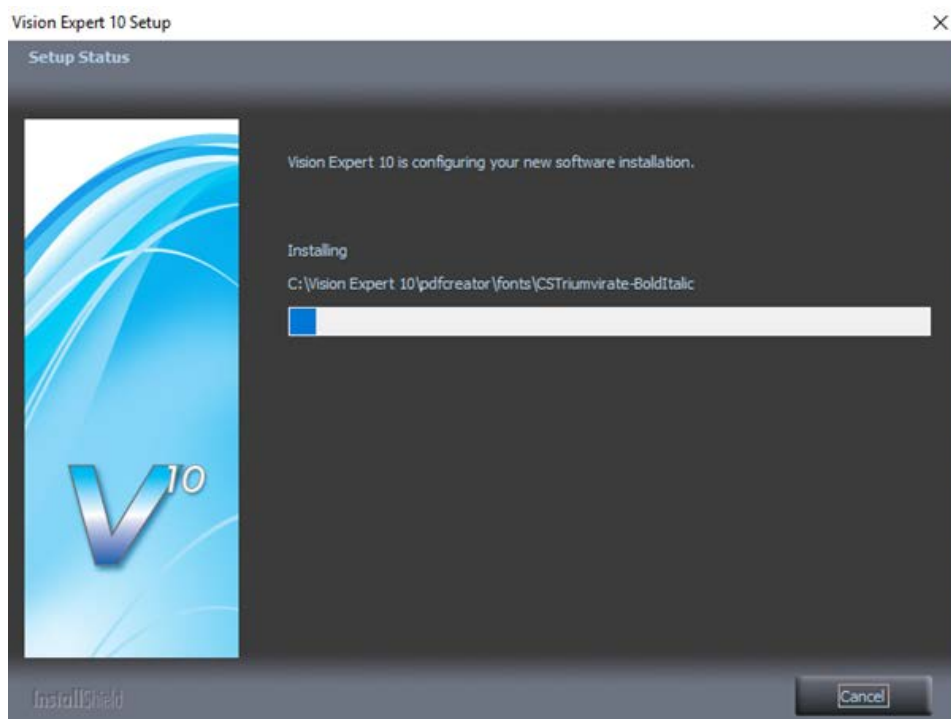
Select Next (or change the destination folder - not recommended).



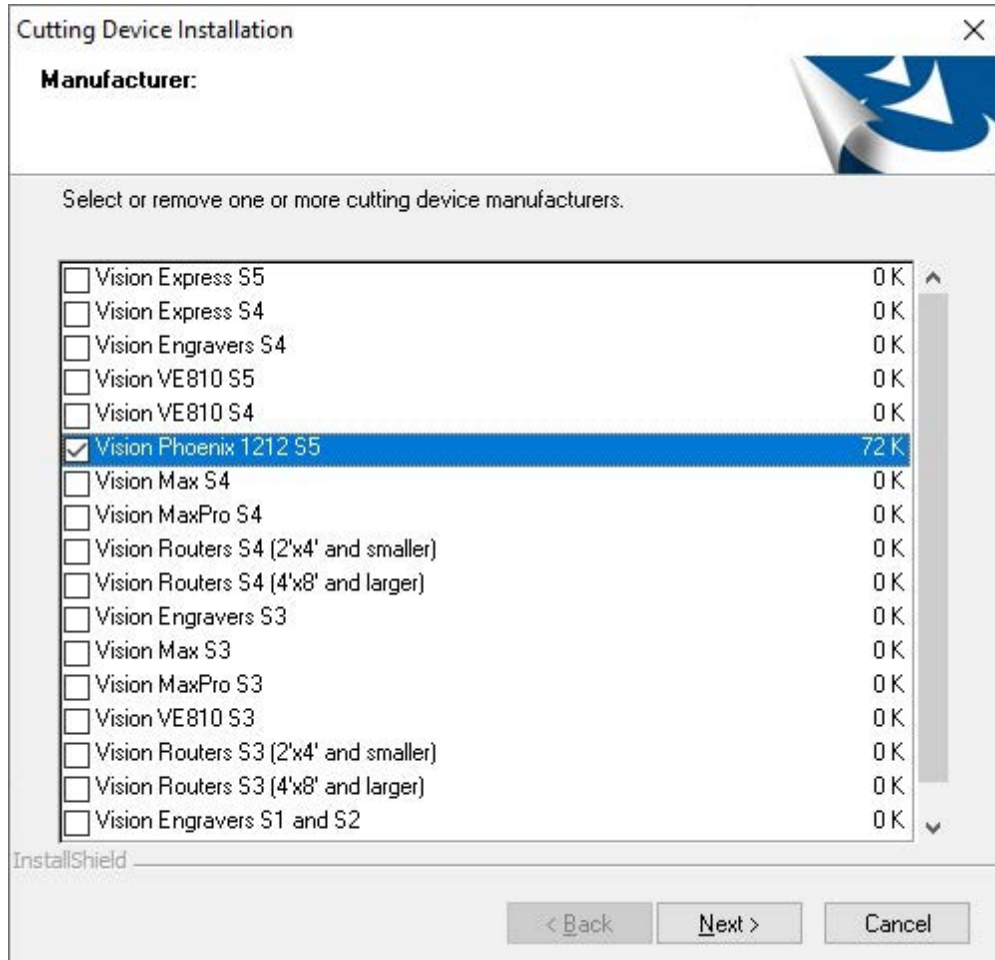
Select Next to create the folder.



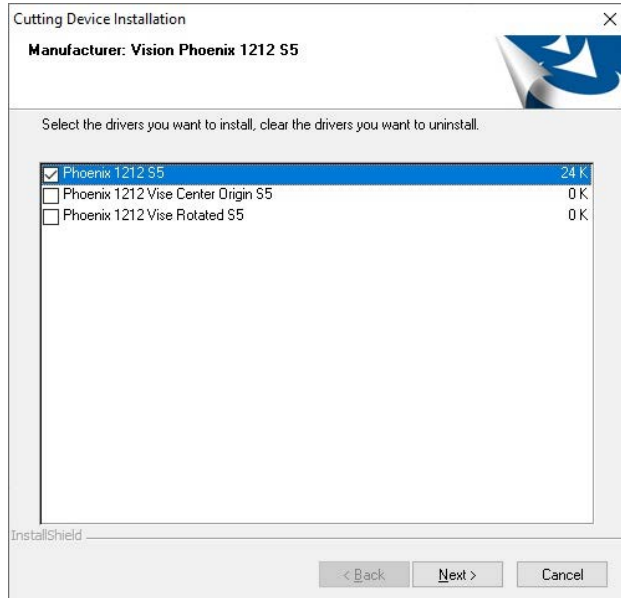
The installation will continue.



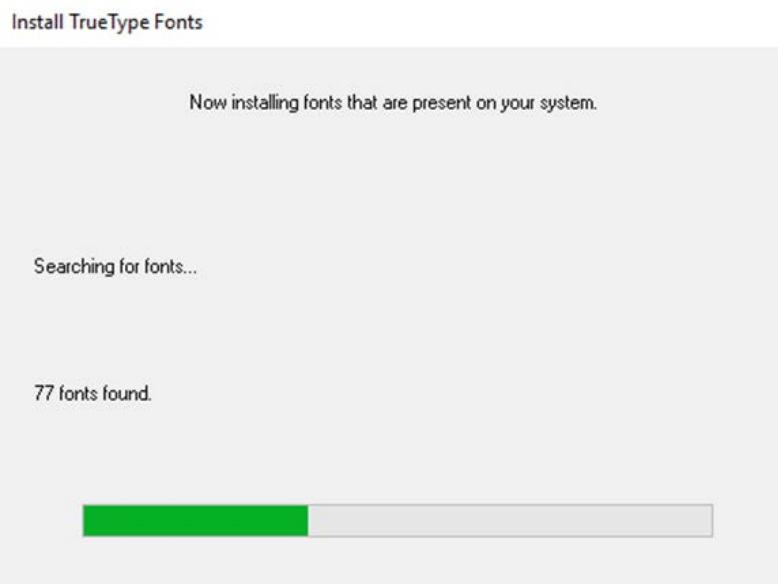
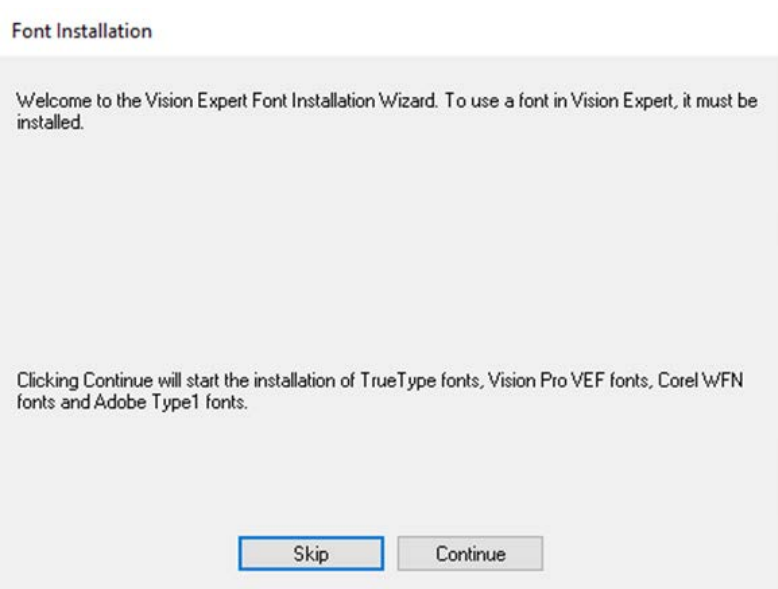
Select the Vision Phoenix 1212 S5 by placing a check mark in the box to the left of Vision Phoenix 1212 S5 in the Manufacturer list, then select Next. If you purchase another engraving system from Vision, it can be added to the machine list at a later date from within the Vision software.



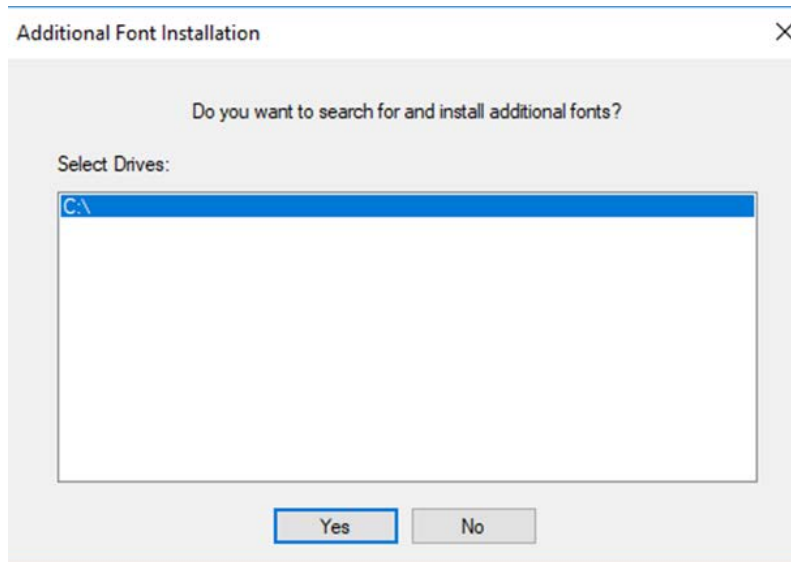
Select the Phoenix 1212 S5. Note – The Phoenix 1212 Vice/Center Origin S5 and Phoenix 1212 Vice Rotated S5 are used when using the center vice accessory.



Select Continue to install True Type fonts and Vision Engraving Fonts on your computer.

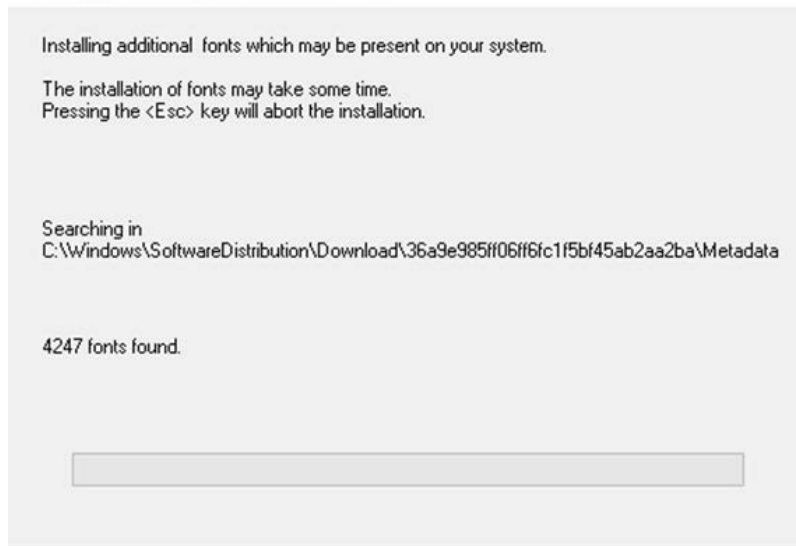


Click yes to install all additional fonts from your C:\ Drive.

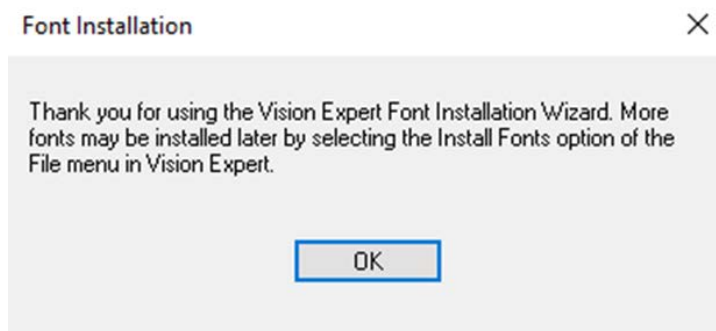


All system fonts will be installed.

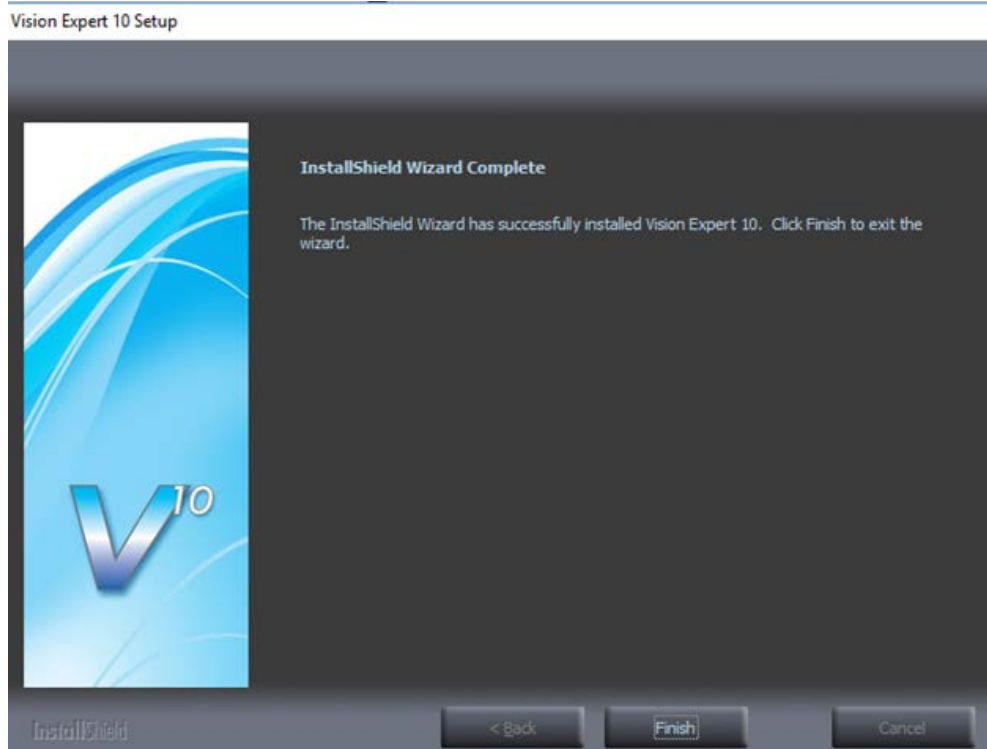
Installing Additional Fonts On Local Disks



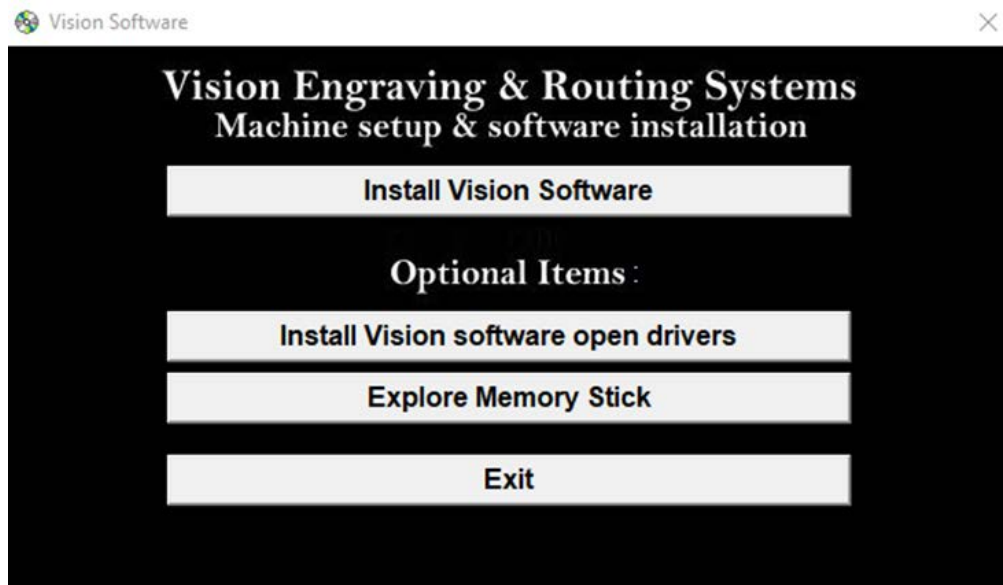
Press OK



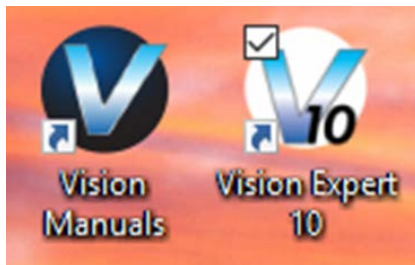
Press on the Finish button.



Press the Exit button .



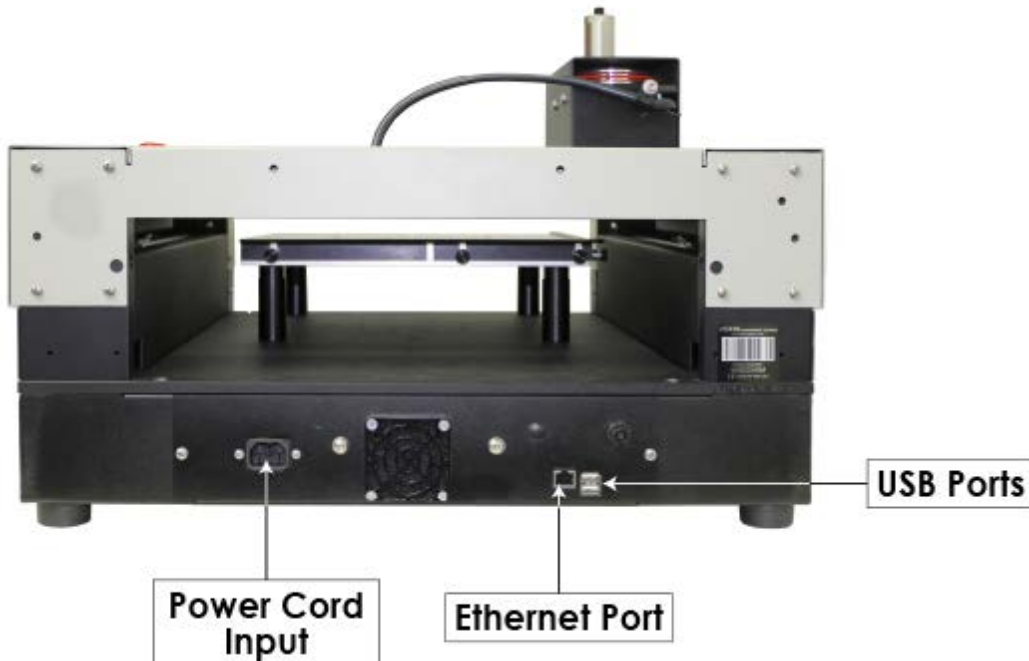
The Vision manuals icon should now appear on your computer's desktop along with an icon for your version of Vision 10 software.



3 Machine Setup

On the rear of the Phoenix 1212, there are three connection ports. The power cord, the USB port, the RJ-45 ethernet port, and the remote on/off port for optional equipment.

Phoenix 1212 (rear view)



Connect the power cord to a 110 - 220 VAC source, then plug the power cable into the port on the back of the machine. Plug in the network cable (or the crossover cable) to the back of the machine and either plug the network cable into your network, your hub, or using the crossover cable, plug into the network port on the back of your computer.

NOTE: The Ethernet crossover cable is gray and should not be needed.

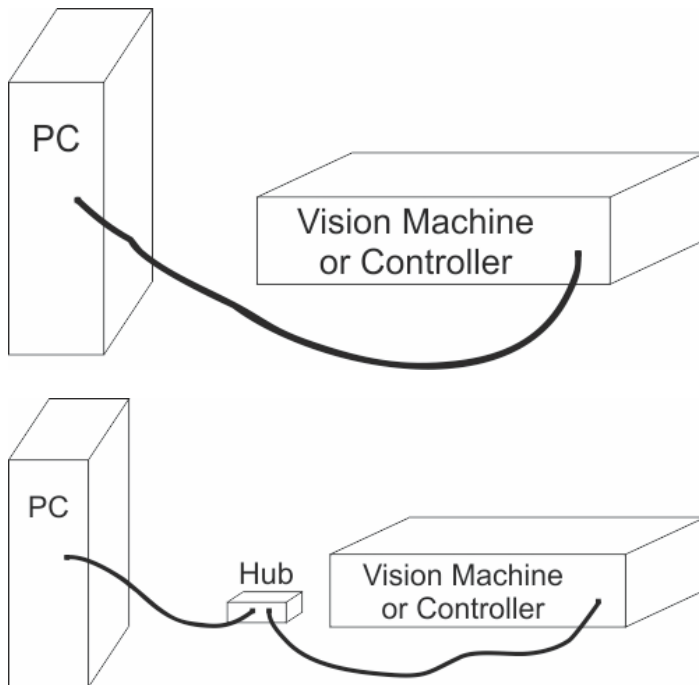
If the emergency stop screen appears on the LCD when the machine is powered on, then the emergency stop button is pressed in. Release the button twisting it until it "pops up". This will clear the emergency stop screen.

E-Stop

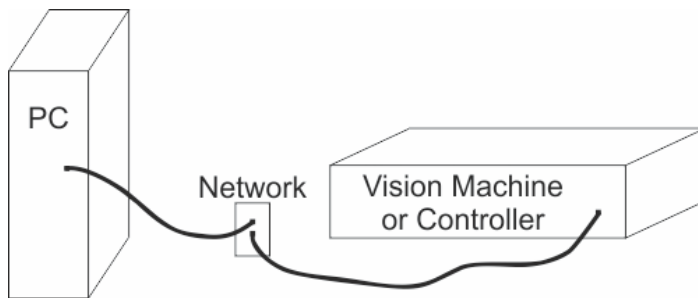
The Phoenix 1212 IP address configuration setup will vary depending on how it is connected to the PC.

The two options for connecting the Phoenix 1212 to the computer are:

- Direct connection to the computer or direct connection using a network hub or switch. Both of these methods require the same setup.



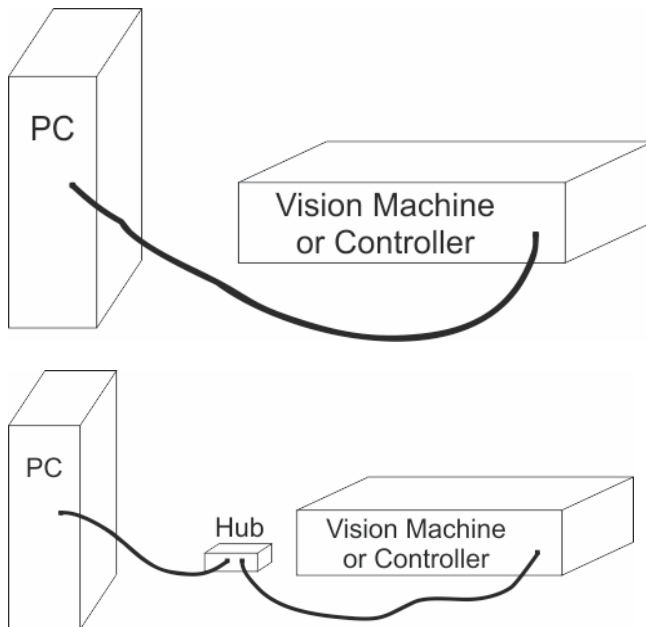
- Connection through a company network



Follow the steps from one of the two sections below to configure the IP address depending on the connection type above.

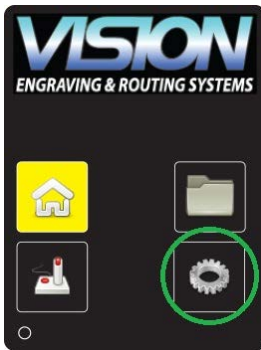
3.1 Direct Connection to Computer

Direct connection to the computer or direct connection using a network hub or switch.



Once the machine is connected directly to the computer's network port or is connected directly to a network hub or switch with the black Ethernet cable, power the machine on. The power switch for the Phoenix 1212 is located on the left side of the machine. Once the machine has initialized, the home screen will appear on the LCD screen.

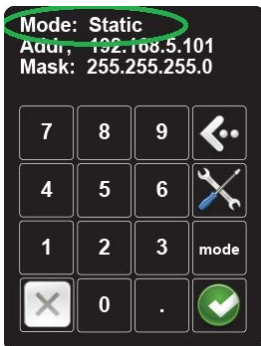
Select the Settings Screen icon.



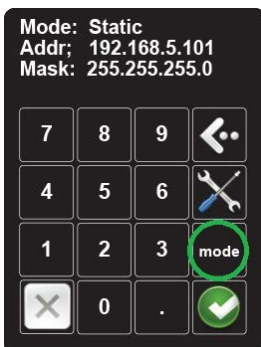
Select the Connectivity Screen icon.



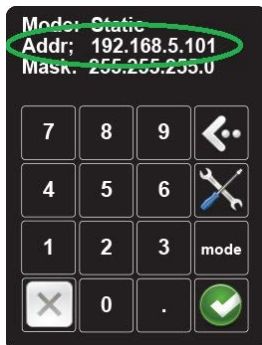
Confirm that the LCD shows the Mode is set to static.



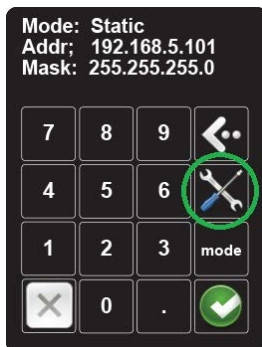
If the Mode displays DHCP, press the mode icon. This will change the Mode to display Static.



Confirm that the LCD shows the Address is set to 192.168.5.101.

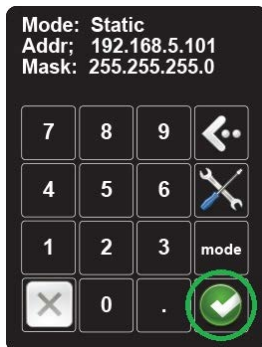


If the Address is not set to 192.168.5.101, it will need to be changed. Press the tools icon.



Enter the numbers 192.168.5.101 with the numbers on the LCD. If you make a mistake, you can press the left arrow to erase a number.

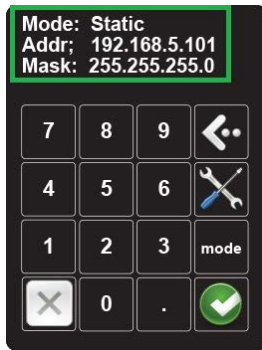
Press the green check mark to accept the value.



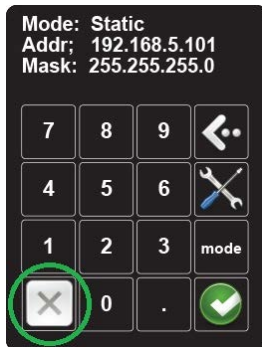
The Mask value will be blank. Press the green check mark a second time and the mask will change to 255.255.255.0.

If the Mask does not change to this value, enter it with the numbers on the LCD.

The LCD should now look like below:



Press the X to exit the connection screen.



Press the X to return to the home screen.

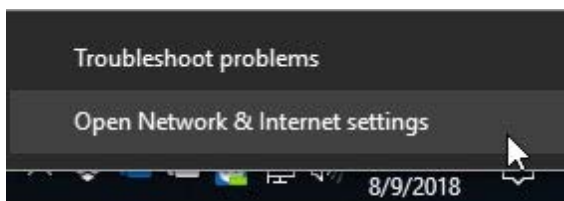
NOTE - This follow section is shown on a Windows 10 PC. For Windows 7 or Windows 8, the screens are slightly different.

The IP address of the computer IP address will need to be set to match the machines network settings.

To set the computer's IP address, right click on the network icon in the lower right corner of the Windows desktop screen.






Select "Open Network & Internet settings". (In Windows 7 and Windows 8 select "Open Network and Sharing Center")

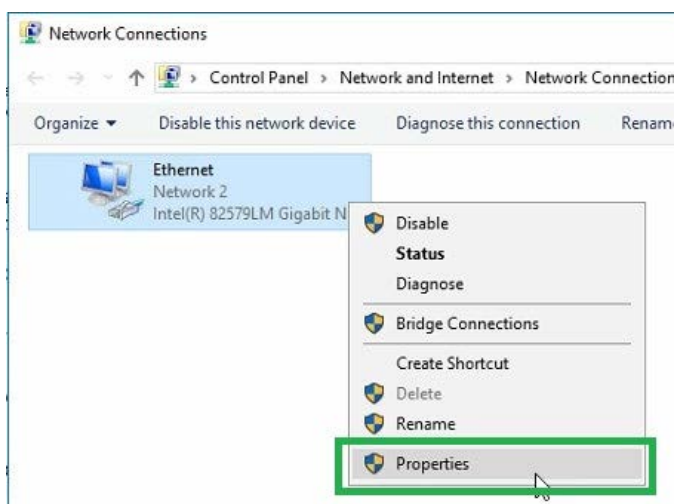


Select "Change adaptor options". (In Windows 7 and Windows 8 select "Change adapter settings")

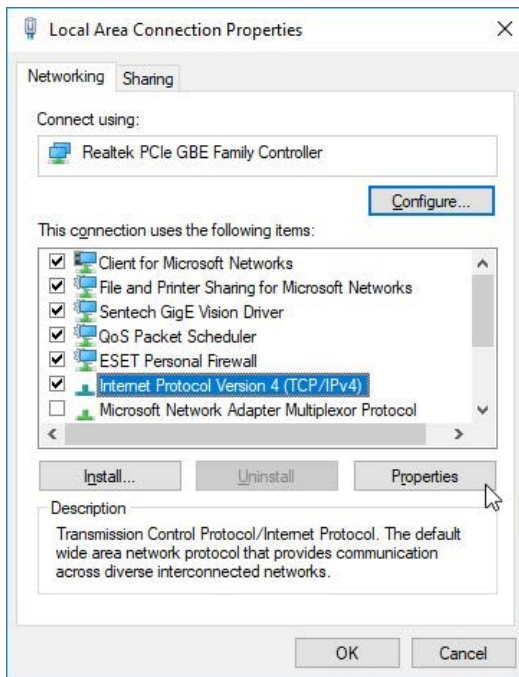
Change your network settings

-  **Change adapter options**
View network adapters and change connection settings.
-  **Sharing options**
For the networks you connect to, decide what you want to share.
-  **Network troubleshooter**
Diagnose and fix network problems.

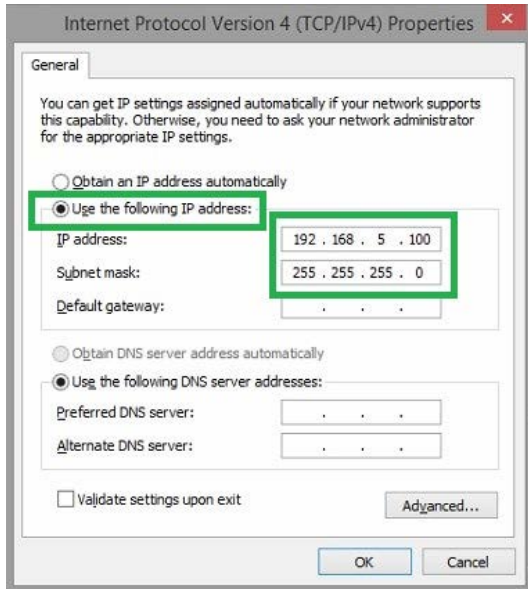
Right click on the Ethernet adapter shown and select "Properties".



Select "Internet Protocol Version 4 (TCP/IPv5) and select "Properties".



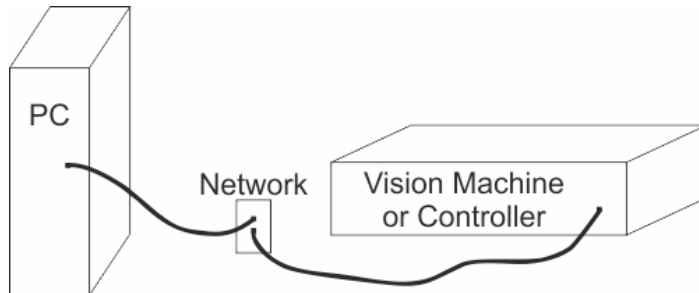
Select "Use the following IP address:" and enter 192.168.5.100 for the IP address and enter 255.255.255.0 for the Subnet mask.



Select OK. The Windows network settings are the machine are now configured.

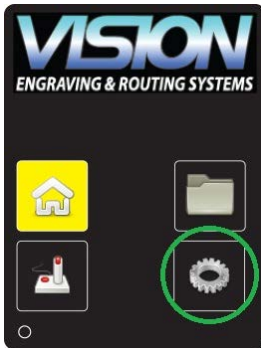
3.2 Network Connection

Connecting through an office network



Once the machine is connected to the company network port, power the machine on. The power switch for the Phoenix 1212 is located on the left side of the machine. Once the machine has initialized, the home screen will appear on the LCD screen.

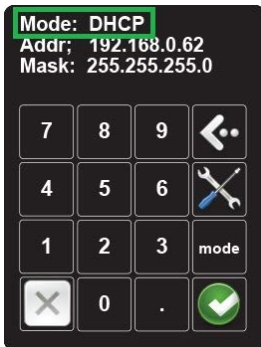
Select the Settings Screen icon.



Select the Connectivity Screen icon.

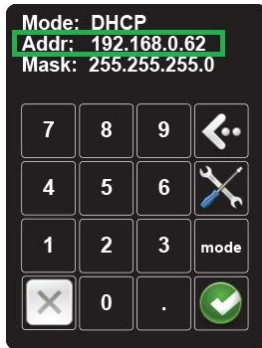


Confirm that the LCD shows the Mode is set to DHCP.

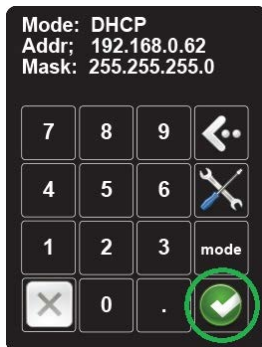


If the Mode displays Static, press the mode icon. This will change the Mode to display DHCP.

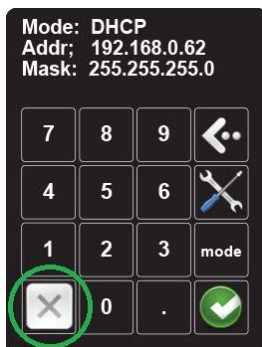
Make a note of the address that is displayed. This will be needed at a later step in the setup. NOTE: If an IP address is not displayed, check with your network administrator to confirm that your network is configured for DHCP.



Press the green check mark button.



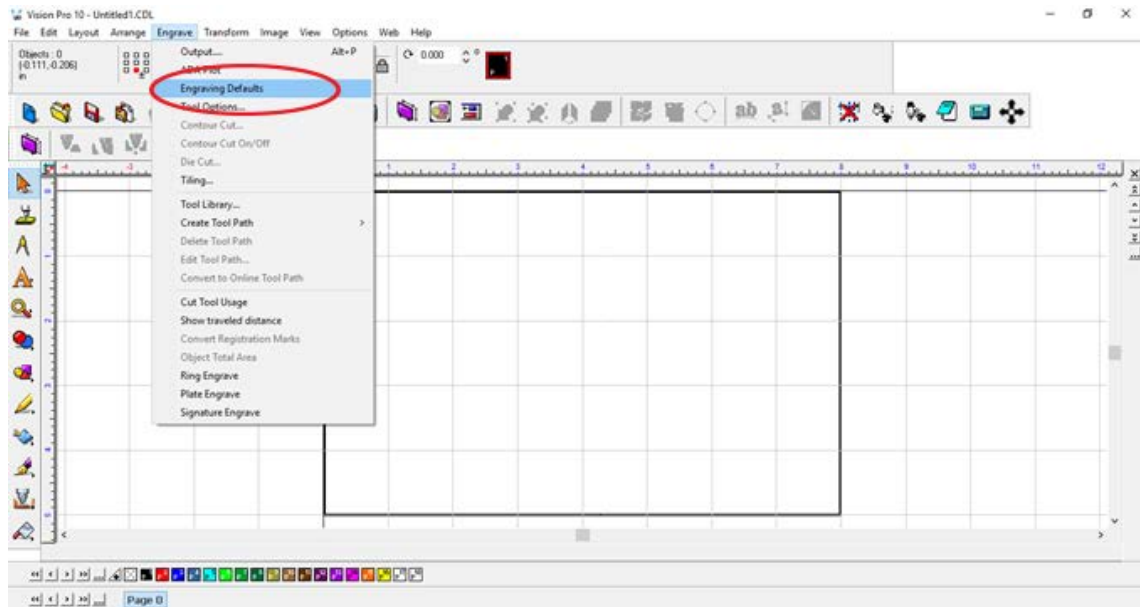
Press the X to exit the connection screen.



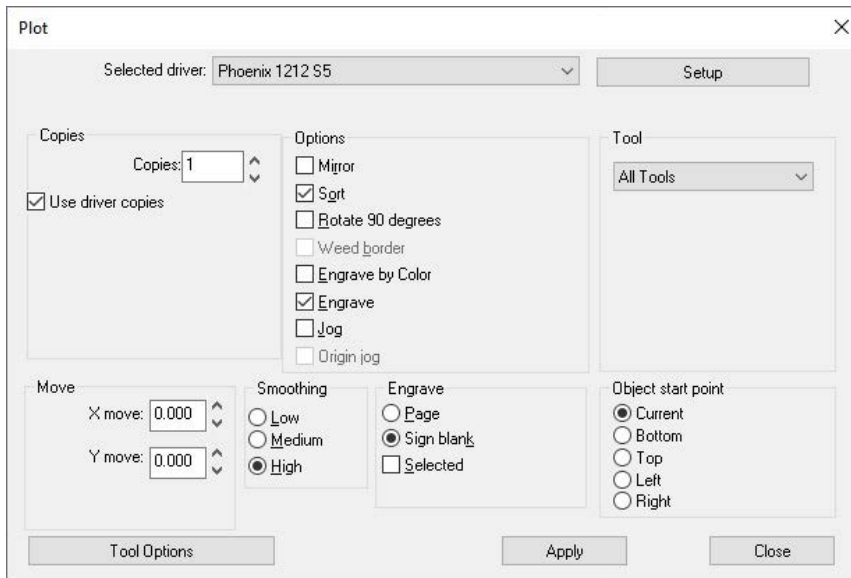
Press the X to return to the home screen.

Open the Vision 10 Software by selecting the Vision Expert 10, Vision Express 10 or Vision Pro 10 icon from the Windows desktop.

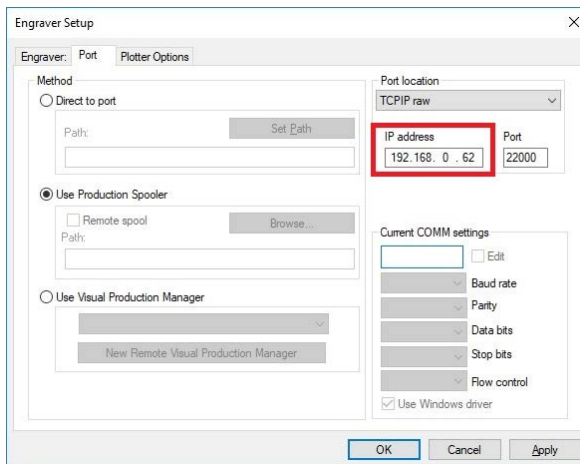
Go to the Engrave menu and select engraving defaults.



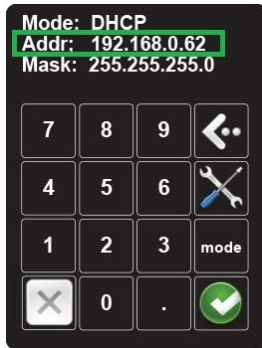
In the Engraving defaults window select the setup button.



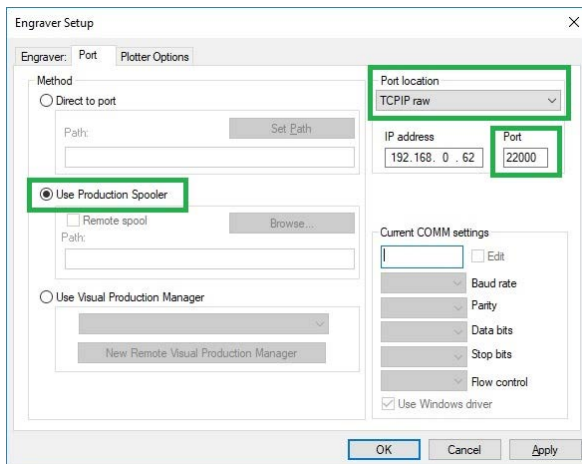
Select the port tab.



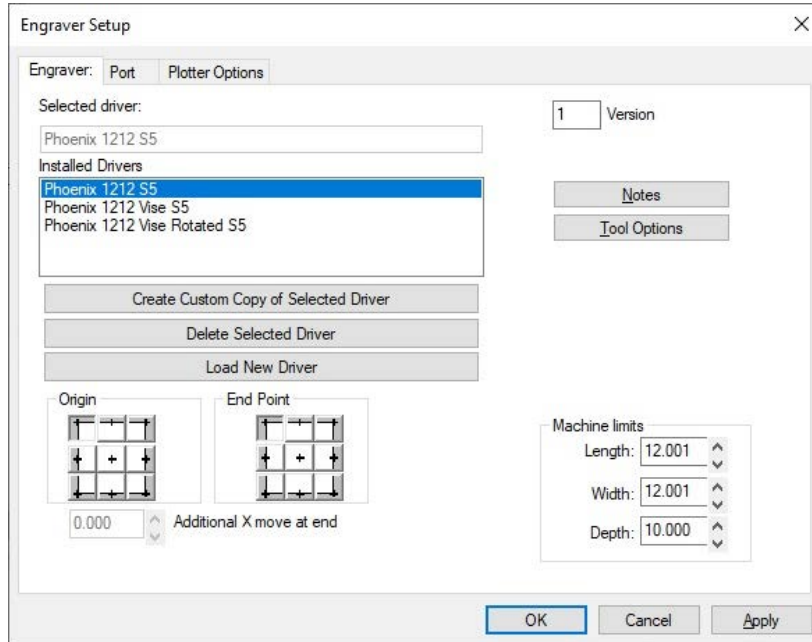
In the "IP address" box, enter the IP address that was displayed on the Phoenix 1212 in a previous step. You can see this address from the machine home screen by pressing settings icon and then the connectivity screen icon.



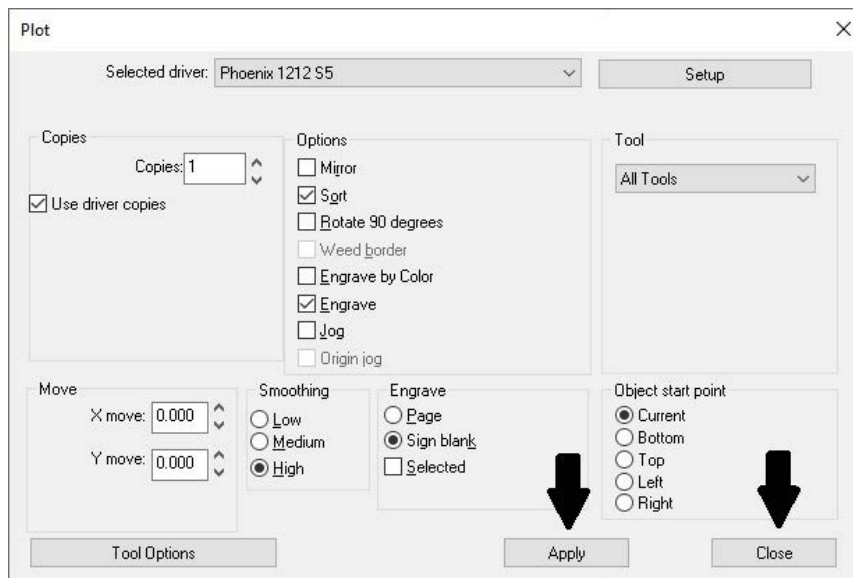
Verify that the method is set to "Use Production Spooler", the Port location is set to "TCPIP raw", and the port is set to "22000".



IMPORTANT: If more than one driver is installed, you must change the IP address in the port tab for all drivers.



Next, press Apply and OK to save the settings.



The machine and Vision software are now configured.

